



PRODUCT-DATASHEET
CLEAN-CUT

606

OIL-CUT

CUTTING OIL FOR HARD AND SOFT METALS AND FOR ALL TYPES OF CUTTING WORK

RANGE OF APPLICATIONS

Cutting oil for all types of metal, steel and nonferrous metals, for any metal cutting such as drilling, thread tapping, milling, turning. Recommended for assembly work, for work on vertical walls and for overhead work.

Super cutting effect

DEPAC 606 OIL-CUT is a superior oil formulated with special blends of selected mineral oils. High grade additives provide excellent cutting characteristics because maximum lubricity allows smoother finishes that save tool cutting edges and surfaces.

This means less tool sharpening, less down time, fewer rejects and substantially extended tool life.

Multi-purpose use

DEPAC 606 OIL-CUT is a high viscosity reinforced lubricant for all types of ferrous and nonferrous metal cutting and forming. It is used on grinders, gear cutters, automatic screw machines, etc. It removes heat and speeds work insuring at the same time continued lubrication, resulting in cleaner cuts, reducing maintenance and replacement costs.

Clings to work surfaces

This special oil can be sprayed out of the aerosol can point-like onto surfaces to be drilled and will cling to the work at any angle through the entire cut. Ideal for cutting at vertical walls or for overhead work as there is no drip and no waste, allowing clean and economical use.

Easy to clean

DEPAC 606 OIL-CUT can be washed-off finished pieces easily with any commercial cleaner.

PHYSICAL CHARACTERISTICS

| | |
|---------------------|-----------------|
| Color | white-yellowish |
| Density | 0,99 |
| Flash point | 230° C (440° F) |
| Smoke point | 150° C (300° F) |
| Pour ignition point | 290° C (550° F) |
| Solidifying point | -1° C (30° F) |
| Viscosity | 85 cSt. |

ADVANTAGES

- EXCELLENT LUBRICATION
- REMOVES HEAT
- CLINGS TO SURFACE (FROM AEROSOL CAN)
- MULTI-USE
- FOR ALL CUTTING WORK
- FOR ALL METALS
- SAVES CUTTING EDGES OF TOOLS
- SULFUR-FREE
- SOLVENT-FREE



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DIRECTIONS

Use aerosol cans for minor work and for vertical and overhead work.

From bulk containers it can also be used in existing cutting fluid circulating systems.

EXAMPLES OF USAGES

- Excellent cutting oil especially for hard and tough steel materials
- For drilling, cutting, roaming
- Usable with all metal and non-metal materials

SAFETY DATA

This product is not classified as a hazard to the user according to ArbStoffV., German Federal Republic.

Technical data's as stated have been established by laboratory conditions. These data should only be taken as general information. DEPAC can not give direct or indirect guarantee for specific usages of the product. If under certain conditions a guarantee is given this is limited to replacement of the purchased product.

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